In the Claims

Claims 6 and 13-24 has been cancelled without prejudice.

Claims 1, 3-4, 7-9 and 25-26 have been amended and Claims 27-35 have been added as follows:

1. (Currently Amended) A multiwell plate for use in assaying samples, comprising:

a frame that forms sidewalls of at least one well, the frame being formed from a polymeric material; [[and]]

a layer that forms a bottom wall of the at least one well, the layer being formed from glass an inorganic material, wherein;

said frame and said layer are attached and bound to one another by an adhesive mixed with <u>a silane</u> monomer an additive that interacts with the adhesive, said frame and said layer in a manner which strengthens a bond between said frame and said layer;

wherein said glass was subjected to a process to free silanol groups that interact with the silane monomer in said adhesive to further strengthen the bond between said adhesive and said layer; and

wherein said polymeric material was subjected to a process to create reactive groups that interact with the silane monomer in said adhesive to further strengthen the bond between said adhesive and said frame.

- 2. (Original) The multiwell plate of Claim 1, wherein said polymeric material is polystyrene.
- 3. (Currently Amended) The multiwell plate of Claim 1, wherein said inorganic material is glass was subjected to a pyrolysis process and became pyrolized glass.
- 4. (Currently Amended) The multiwell plate of Claim 1 [[3]], wherein said polymeric material was subjected to a plasma treatment process and became plasma treated polymeric material glass is a pyrolized glass that has reactive groups which interact with said additive to strengthen a bond between said adhesive and said layer.
 - 5. (Original) The multiwell plate of Claim 1, wherein said adhesive is a non-cytotoxic adhesive.

Claim 6 (Cancelled)



- 7. (Currently Amended) The multiwell plate of Claim 1, wherein said <u>silane monomer</u> additive is 3-(trimethoxysilyl)propyl methacrylate.
- 8. (Currently Amended) A multiwell plate forming a plurality of sample wells for holding samples to be assayed, said multiwell plate comprising:

an upper plate that forms sidewalls of the sample wells, said upper plate made from a plasma treated polymeric material;

a lower plate that forms bottom walls of the sample wells, said lower plate made from a pyrolized glass, wherein said upper plate was joined to said lower plate by an adhesive mixed with a silane monomer that polymerized to form a compatible network with the adhesive to strengthen a bond between said upper plate and said lower plate;

said silane monomer <u>includes</u> included silane functional groups that <u>interact interacted</u> with silane reactive groups <u>associated with in said plasma</u> treated polymeric material to strengthen a bond between said adhesive and said upper plate; and

said silane monomer <u>includes</u> included silane functional groups that <u>interact</u> interacted with silane reactive groups <u>associated with</u> in said pyrolized glass to strengthen a bond between said adhesive and said lower plate.

- 9. (Currently Amended) The multiwell plate of Claim 8, wherein said <u>plasma treated</u> polymeric material is polystyrene.
- 10. (Original) The multiwell plate of Claim 8, wherein said adhesive mixed with the silane monomer is a non-cytotoxic adhesive.

Claim 11 (Previously Cancelled).

12. (Previously Amended) The multiwell plate of Claim 8, wherein said silane monomer is 3-(trimethoxysilyl)propyl methacrylate.

Claims 13-24 (Cancelled).



- 25. (Currently Amended) The multiwell plate of Claim 1, wherein said <u>silane monomer</u> additive is 3-(mercaptopropyl)trimethoxy silane.
- 26. (Currently Amended) The multiwell plate of Claim 1, wherein said silane monomer additive is tris2-(methoxyethoxy)vinyl silane.
- 27. (New) A multiwell plate forming a plurality of sample wells for holding samples to be assayed, said multiwell plate comprising:

an upper plate that forms sidewalls of the sample wells, said upper plate made from a plasma treated polymeric material; and

- a lower plate that forms bottom walls of the sample wells, said lower plate made from a pyrolized glass, wherein said upper plate was joined to said lower plate by an adhesive mixed with a silane monomer that polymerized to form a compatible network with the adhesive to strengthen a bond between said upper plate and said lower plate.
- 28. (New) The multiwell plate of Claim 27, wherein said plasma treated polymeric material was subjected to a plasma treatment process to create reactive groups that would interact with the silane monomer in said adhesive to further strengthen the bond between said adhesive and said upper plate.
- 29. (New) The multiwell plate of Claim 27, wherein said pyrolized glass was subjected to a pyrolysis process to free silanol groups that would interact with the silane monomer in said adhesive to further strengthen the bond between said adhesive and said lower plate.
- 30. (New) A multiwell plate forming a plurality of sample wells for holding samples to be assayed, said multiwell plate comprising:

an upper plate that forms sidewalls of the sample wells, said upper plate made from a polymeric material; and

a lower plate that forms bottom walls of the sample wells, said lower plate made from a pyrolized glass, wherein said upper plate was joined to said lower plate by an adhesive mixed with a silane monomer that polymerized to form a compatible network with the adhesive to strengthen a bond between said upper plate and said lower plate.



- 31. (New) The multiwell plate of Claim 30, wherein said polymeric material is plasma treated polymeric material after being subjected to a plasma treatment process to create reactive groups that would interact with the silane monomer in said adhesive to further strengthen the bond between said adhesive and said upper plate.
- 32. (New) The multiwell plate of Claim 30, wherein said pyrolized glass was subjected to a pyrolysis process to free silanol groups that would interact with the silane monomer in said adhesive to further strengthen the bond between said adhesive and said lower plate.
- 33. (New) A multiwell plate forming a plurality of sample wells for holding samples to be assayed, said multiwell plate comprising:

an upper plate that forms sidewalls of the sample wells, said upper plate made from a plasma treated polymeric material; and

a lower plate that forms bottom walls of the sample wells, said lower plate made from a glass, wherein said upper plate was joined to said lower plate by an adhesive mixed with a silane monomer that polymerized to form a compatible network with the adhesive to strengthen a bond between said upper plate and said lower plate.

- 34. (New) The multiwell plate of Claim 33, wherein said plasma treated polymeric material was subjected to a plasma treatment process to create reactive groups that would interact with the silane monomer in said adhesive to further strengthen the bond between said adhesive and said upper plate.
- 35. (New) The multiwell plate of Claim 33, wherein said glass is pyrolized glass after being subjected to a pyrolysis process to free silanol groups that would interact with the silane monomer in said adhesive to further strengthen the bond between said adhesive and said lower plate.

